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www.airetechnologies.com



Job______
Location ______
Submitted to ______
Submittal Prepared by ______
Approve Date ______
Date _____

Typical installation details:

(A) Retaining Angles:

Minimum $1\frac{1}{2}$ x $1\frac{1}{2}$ x 0.058 (16 Ga). Retaining angles must overlap structural opening 1" minimum and cover corners of openings

- (B) Clearance:

 1/8" per linear foot both dimensions
- (C) Steel Sleeve:

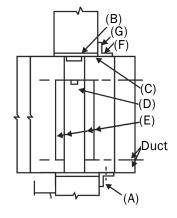
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- (D) Approved Fire Damper: Curtain or Multi-Blade type. Single section up to 36" x 36"
- (E) Secure damper to sleeve on all four sides spaced at 6" on center with:
 - 1. 1/2" long welds
 - 2. 1/4" bolts and nuts
 - 3. No. 10 Screws
- (F) Secure retaining angle to sleeve using 3/4" No. 10 screws spaced 3" on center and 2" from each corner.
- (G) Secure retaining angle to barrier using:
 - 1. 15/8" long coarse drywall screws spaced 3" on center for steel or wood frame.
 - 2. ³/₁₆" concrete screws spaced 12" on center for concrete or masonry.

Note: For horizontal mount, the retaining angle must be attached to the top side of the ceiling/floor.



Single Sided Retaining Angle



Retaining angles are 14 and 16 gauge, 1½" x 1½" galvanized steel, and are supplied in cut-to-length sets of 4 pieces for each damper size.

Pre-punched 3/16" holes for faster fastening of angle to sleeve.

SMACNA E Class rigidity (may be used for duct reinforcement).

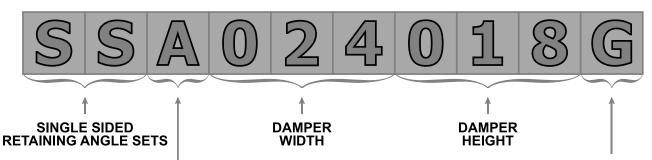


for fire dampers established by:

NFPA Standard 90A ICC Building Codes

Qty.	Damper Size		Damper Type		
	W	Н	Α	В	С

Part Number Format



MATERIAL

G - GALVANIZED **S** - STAINLESS STEEL

DAMPER TYPE

- A TYPE A, BLADES IN AIRSTREAM
- B TYPE B, BLADES OUT OF AIRSTREAM "HI-HAT"
 C TYPE C, ROUND COLLAR BLADES AND FRAME OUT OF AIRSTREAM
 O TYPE C, OVAL COLLAR BLADES AND FRAME OUT OF AIRSTREAM
 R TYPE C, RECTANGULAR COLLAR BLADES AND FRAME OUT OF AIRSTREAM





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