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product is not classified as hazardous according to the Globally Harmonize el elements S label elements	
S label elements	l System (GHS).
product is not classified as hazardous according to OSHA GHS regulations ard pictograms: Not regulated. nal word: Not regulated. ard statements: Not regulated. cautionary statements: Not regulated.	within the United State
er hazards There are no other hazards not otherwise classified that have	
nposition/information on ingredients	peen identified.
mical characterization: Mixtures	been identified.

· Compone	nts:	
7439-89-6	Iron	>80%
7664-38-2	Phosphoric acid	<2%
	Met. Corr.1, H290; Skin Corr. 1B, H314; Eye Dam. 1, H318	
1333-82-0	Chromium (VI) trioxide Ox. Sol. 1, H271 Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 2, H330 Resp. Sens. 1, H334; Muta. 1B, H340; Carc. 1A, H350; Repr. 2, H361; STOT RE	<2%
	1, H372	on page 2)

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	(Cont'	d. of page 1)
	♦ Skin Sens. 1, H317	
7439-96-5	Manganese	<1%
7440-50-8	Copper	<1%
7440-44-0	Carbon	<1%
7440-02-0	Nickel	<1%
7440-47-3	Chromium	<1%
7429-90-5	Aluminum	<1%
7440-62-2	Vanadium	<1%
7440-32-6	Titanium	<1%
7439-98-7	Molybdenum	<1%
7440-03-1	Niobium	<1%
7704-34-9		<1%
	🚸 Skin Irrit. 2, H315	
7723-14-0	Phosphorus	<1%
	🚸 Flam. Sol. 1, H228	
7440-31-5		<1%
7727-37-9	Nitrogen	<1%
7440-21-3	Silicon	<1%

· Additional information:

For the wording of the listed Hazard Statements, refer to section 16.

There is no exposure to hazardous ingredients during normal use.

4 First-aid measures

• Description of first aid measures

· General information: Adverse health effects are not reasonably expected from normal use of product.

· After inhalation:

Move to fresh air if breathing is difficult. If breathing has stopped, perform artificial respiration and obtain medical assistance at once.

· After skin contact:

Wash with soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

In case of minor burns, flush with cool water.

Seek medical treatment if any skin damage has occurred.

After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing:

Unlikely route of exposure.

Seek medical treatment in case of complaints.

Most important symptoms and effects, both acute and delayed:

Short-term (acute) overexposure to metal fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May appravate pre-existing respiratory problems (e.g. asthma, emphysema).

Long-term (chronic) overexposure to metal fumes can lead to siderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects. Refer to Section 11 for more information. (Cont'd. on page 3)

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• **Danger:** Suspected of damaging fertility or the unborn child.

May cause cancer.

May cause genetic defects.

Causes damage to organs through prolonged or repeated exposure.

· Indication of any immediate medical attention and special treatment needed: Treat symptomatically.

5 Fire-fighting measures

[·] Extinguishing media

• Suitable extinguishing agents:

As shipped, the product will not burn. In case of fire in the surroundings: use appropriate extinguishing agent.

• For safety reasons unsuitable extinguishing agents: For metal fires: Use specific agents only.

- Special hazards arising from the substance or mixture Heated product may release toxic fumes.
- Advice for firefighters
- · Protective equipment:

Wear self-contained respiratory protective device.

- Wear fully protective suit.
- Additional information:

In case of fire involving large quantities, evacuate area and fight fire from the upwind side.

6 Accidental release measures

• Personal precautions, protective equipment and emergency procedures

If airborne dust and/or fume is present, use adequate engineering controls and, if needed, personal protection to prevent overexposure. Refer to recommendations in Section 8.

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Pick up mechanically.

Send for recovery or disposal in suitable receptacles.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

[·] Handling

• Precautions for safe handling: Handle with care.

· Information about protection against explosions and fires: No special measures required.

· Conditions for safe storage, including any incompatibilities

Requirements to be met by storerooms and receptacles:

Storage area should be dry and well-ventilated.

Avoid storage near extreme heat.

· Information about storage in one common storage facility: No special requirements.

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• Specific end use(s) No relevant information available.

8 Exposure controls/personal protection

· Control parameters		
· Components w	vith limit values that require monitoring at the workplace:	
7439-89-6 Iron		
EV (Canada)	Long-term value: 1* 5** mg/m ³ as iron;*salts, water-soluble;**welding fume	
LMPE (Mexico)	Long-term value: 1 mg/m ³	
7664-38-2 Phos	sphoric acid	
PEL (USA)	Long-term value: 1 mg/m ³	
REL (USA)	Short-term value: 3 mg/m ³ Long-term value: 1 mg/m ³	
TLV (USA)	Short-term value: 3 mg/m ³ Long-term value: 1 mg/m ³	
EL (Canada)	Short-term value: 3 mg/m ³ Long-term value: 1 mg/m ³	
EV (Canada)	Short-term value: 3 mg/m ³ Long-term value: 1 mg/m ³	
LMPE (Mexico)	Short-term value: 3 mg/m ³ Long-term value: 1 mg/m ³	
1333-82-0 Chro	omium (VI) trioxide	
PEL (USA)	Long-term value: 0.005* mg/m ³ Ceiling limit value: 0.1** mg/m ³ *as Cr(VI) **as CrO3; see 29 CFR 1910.1026	
REL (USA)	Long-term value: 0.0002 mg/m ³ as Cr; See Pocket Guide Apps. A and C	
TLV (USA)	Short-term value: 0.0005 mg/m³ Long-term value: 0.0002 mg/m³ as Cr; inhalable, Skin; BEI, DSEN, RSEN	
EL (Canada)	Long-term value: 0.025 mg/m ³ Ceiling limit value: 0.1 mg/m ³ as Cr; ACGIH A1, IARC 1	
LMPE (Mexico)	Long-term value: 0.05 mg/m³ A1, IBE; como Cr	
7439-96-5 Man	ganese	
PEL (USA)	Ceiling limit value: 5 mg/m ³ as Mn	
REL (USA)	Short-term value: 3 mg/m ³ Long-term value: 1 mg/m ³ fume, as Mn	
TLV (USA)	Long-term value: 0.02* 0.1** mg/m³ as Mn; *respirable **inhalable fraction	
	(Cc	nt'd. on page 5

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		(Cont'd. of page 4)
EL (Canada)	Long-term value: 0.2; 0.02* mg/m ³ as Mn; R, *respirable	
EV (Canada)	Long-term value: 0.2 mg/m ³ as manganese	
LMPE (Mexico)	Long-term value: 0.2 mg/m ³ como Mn	
7440-50-8 Copp	per	
PEL (USA)	Long-term value: 1* 0.1** mg/m ³ as Cu *dusts and mists **fume	
REL (USA)	Long-term value: 1* 0.1** mg/m ³ as Cu *dusts and mists **fume	
TLV (USA)	Long-term value: 1* 0.2** mg/m ³ *dusts and mists; **fume; as Cu	
EL (Canada)	Long-term value: 1* 0.2** mg/m ³ *dusts and mists; **fume, as Cu	
EV (Canada)	Long-term value: 0.2* 1** mg/m ³ as copper, *fume;**dust and mists	
LMPE (Mexico)	Long-term value: 0.2* 1** mg/m³ *humo (como Cu);**polvo y niebla (como Cu)	
7440-02-0 Nicke		
PEL (USA)	Long-term value: 1 mg/m ³	
REL (USA)	Long-term value: 0.015 mg/m³ as Ni; See Pocket Guide App. A	
TLV (USA)	Long-term value: 1.5* mg/m ³ elemental, *inhalable fraction	
EL (Canada)	Long-term value: 0.05 mg/m³ ACGIH A1, IARC 2B	
EV (Canada)	Long-term value: 1 mg/m ³ Inhalable fraction	
LMPE (Mexico)	Long-term value: 1.5* mg/m³ *elemental:A5, fracción inhalable	
7440-47-3 Chro	mium	
PEL (USA)	Long-term value: 1 mg/m ³	
REL (USA)	Long-term value: 0.5* mg/m ³ *metal+inorg.compds.as Cr;See Pocket Guide App. C	
TLV (USA)	Long-term value: 0.003* 0.5** mg/m ³ inh. fraction, *as Cr(III),**metal	
EL (Canada)	Long-term value: 0.5 mg/m ³ as metal	
EV (Canada)	Long-term value: 0.05 mg/m ³	
LMPE (Mexico)	Long-term value: 0.5 mg/m³ A4	
7429-90-5 Alum	inum	
PEL (USA)	Long-term value: 15*; 5** mg/m ³ *Total dust; ** Respirable fraction	
		(Cont'd. on page 6)

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		(Cont'd. of page 5)
REL (USA)	Long-term value: 10* 5** mg/m ³ as Al*Total dust**Respirable/pyro powd./welding f.	
TLV (USA)	Long-term value: 1* mg/m ³ as Al; *as respirable fraction	
EL (Canada)	Long-term value: 1.0 mg/m ³ respirable, as Al	
EV (Canada)	Long-term value: 5 mg/m³ aluminium-containing (as aluminium)	
LMPE (Mexico)	Long-term value: 1* mg/m ³ A4, *fracciòn respirable	
7439-98-7 Moly		
PEL (USA)	Long-term value: 15* mg/m ³ *Total dust, as Mo	
TLV (USA)	Long-term value: 10* 3** mg/m ³ as Mo; *inhalable fraction ** respirable fraction	
EL (Canada)	Long-term value: 3* 10** mg/m ³ as Mo; *respirable **inhalable	
EV (Canada)	Long-term value: 10* 3** 0.5*** mg/m³ metal,insol.compd.:*inh;**resp;sol.compd.:***resp	
LMPE (Mexico)	Long-term value: 10* 3** mg/m ³ *fracción inhalable **respirable; como Mo	
7723-14-0 Phos		
REL (USA)	Long-term value: 0.1 mg/m ³	
LMPE (Mexico)	Short-term value: 0.3 mg/m³ Long-term value: 0.1 mg/m³	
7440-31-5 Tin		
PEL (USA)	Long-term value: 2 mg/m ³ metal	
REL (USA)	Long-term value: 2 mg/m ³	
TLV (USA)	Long-term value: 2 mg/m ³ metal	
EL (Canada)	Long-term value: 2 mg/m ³ metal	
EV (Canada)	Long-term value: 2* 0.1** mg/m³ *metal, oxide, inorg. compds.;**org. compds.: Skin	
LMPE (Mexico)	Long-term value: 2* mg/m³ *metal	
7727-37-9 Nitro	gen	
TLV (USA)	withdrawn TLV, see App. F; simple asphyxiant	
EL (Canada)	Simple asphyxiant	
LMPE (Mexico)	Asfixiante simple	
· Ingredients wit	h biological limit values:	
1333-82-0 Chro	mium (VI) trioxide	
BEI (USA) 25 μ	g/L	
		(Cont'd. on page 7)

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	(Cont'd. of page 6)	
Medium: urine Time: end of shift at end of workweek Parameter: Total chromium (fume)		
10 μg/L Medium: urine Time: increase during shift Parameter: Total chromium (fume)		
· Exposure controls		
 General protective and hygienic meators from foodstuffs, beverages to not breathe dust. Do not breathe fume. Engineering controls: Provide adequation of the set of the set	and feed. ate ventilation. Ing or cutting material. hen ventilation is inadequate and occupational exposure limits are mechanical hazards according to OSHA and NIOSH rules. al guidelines concerning the use of protective eyewear. hing	
No relevant information available. Risk management measures No r		
No relevant information available.	elevant information available.	
No relevant information available. Risk management measures No r	elevant information available.	
No relevant information available. Risk management measures No relevant information available. 9 Physical and chemical properties	elevant information available.	
No relevant information available. Risk management measures No relevant information and chemical propert Physical and chemical propert Information on basic physical an Appearance: Form: Color: Odor:	elevant information available. ties d chemical properties Solid According to product specification Odorless	
No relevant information available. Risk management measures No relevant information measures No relevant 9 Physical and chemical propert • Information on basic physical an • Appearance: • Form: Color: • Odor: • Odor threshold: • pH-value: • Melting point/Melting range:	elevant information available. ties d chemical properties Solid According to product specification Odorless Not determined. Not applicable. Not determined.	
No relevant information available. Risk management measures No relevant information and chemical propertion of the second stress of th	elevant information available. ties d chemical properties Solid According to product specification Odorless Not determined. Not applicable. Not determined. Not determined.	
No relevant information available. • Risk management measures No relevant information and chemical propertion • Information on basic physical an • Information on basic physical an • Appearance: Form: Color: • Odor: • Odor: • Ddor threshold: • pH-value: • Boiling point/Melting range: • Flash point:	elevant information available. ties d chemical properties Solid According to product specification Odorless Not determined. Not applicable. Not determined. Not determined. Not determined. Not determined. Not determined.	
No relevant information available. Risk management measures No relevant information available. 9 Physical and chemical propert 1 Information on basic physical an Appearance: Form: Color: Odor: Odor threshold: 9 Physical and chemical propert 1 Information on basic physical an Appearance: Form: Color: Odor: Odor threshold: 9 Physical and chemical propert 1 Information on basic physical an 1 Information on basic 	ties d chemical properties Solid According to product specification Odorless Not determined. Not applicable. Not determined. Not determined. Not determined. Not determined. Not determined. Not determined.	

- · Danger of explosion:
- · Explosion limits

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		(Cont'd. of page 7
Lower:	Not determined.	
Upper:	Not determined.	
 Oxidizing properties: 	Non-oxidizing.	
· Vapor pressure:	Not applicable.	
· Density:		
Relative density:	Not determined.	
Vapor density:	Not applicable.	
Evaporation rate:	Not applicable.	
· Solubility in / Miscibility with		
Water:	Insoluble.	
· Partition coefficient (n-octanol/wa	ater): Not determined.	
· Viscosity		
Dynamic:	Not applicable.	
Kinematic:	Not applicable.	
• Other information	No relevant information available.	

10 Stability and reactivity

• Reactivity: The product is non-reactive under normal conditions of use, storage and transport.

· Chemical stability: Stable under normal temperatures and pressures.

 Thermal decomposition / conditions to be avoided: No decomposition if used and stored according to specifications. Avoid extreme heat.
 Possibility of hazardous reactions Reacts with strong acids and alkali.
 Conditions to avoid

Moisture.

Excessive heat.

Incompatible materials

Strong acids

Alkalis

· Hazardous decomposition products Toxic metal compounds

11 Toxicological information

[·] Information on toxicological effects

• Acute toxicity: Harmful if inhaled.

· LD/LC50 values that are relevant for classification:

1333-82-0 Chromium (VI) trioxide

- Oral LD50 80 mg/kg (rat)
- Dermal LD50 57 mg/kg (rabbit)

Inhalative LC50/4h 217 mg/m3 (rat)

· Primary irritant effect:

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· On the skin: Irritant to skin and mucous membranes.

· On the eye: Causes eye irritation.

• Sensitization: May cause sensitisation by inhalation and skin contact.

Subacute to chronic toxicity:

Chromates may cause ulceration, perforation of the nasal septum, and severe irritation of the bronchial tubes and lungs. Liver damage and allergic reactions, including skin rash, have been reported. Asthma has been reported in some sensitized individuals. Skin contact may result in irritation, ulceration, sensitization, and contact dermatitis. Chromates contain the hexavalent form of chromium. Hexavalent chromium and its compounds are on the IARC (International Agency for Research on Cancer) and NTP (National Toxicology Program) lists as posing a cancer risk to humans.

IARC (International Agency for Research on Cancer):

7440-02-0 Nickel

1333-82-0 Chromium (VI) trioxide

· NTP (National Toxicology Program):

1333-82-0 Chromium (VI) trioxide

7440-02-0 Nickel

OSHA-Ca (Occupational Safety & Health Administration):

None of the ingredients are listed.

· Probable route(s) of exposure: Skin contact.

· Germ cell mutagenicity: May cause genetic defects.

· Carcinogenicity: May cause cancer.

• Reproductive toxicity: Suspected of damaging fertility or the unborn child.

• STOT-single exposure: May cause respiratory irritation.

• STOT-repeated exposure: Causes damage to organs through prolonged or repeated exposure.

• Aspiration hazard: Based on available data, the classification criteria are not met.

12 Ecological information

[·] Toxicity

• Aquatic toxicity No relevant information available.

- [•] Persistence and degradability
- Inorganic product, is not eliminable from water by means of biological cleaning processes.
- · **Bioaccumulative potential:** No relevant information available.
- **Mobility in soil:** No relevant information available.

Additional ecological information

- · General notes: Avoid release to the environment.
- [•] Results of PBT and vPvB assessment
- **PBT:** Not applicable.

vPvB: Not applicable.

· Other adverse effects No relevant information available.

13 Disposal considerations

· Waste treatment methods

· Recommendation:

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Contact waste processors for recycling information.

The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

[·] Uncleaned packagings

• Recommendation: Disposal must be made according to official regulations.

regulated.
regulated.
regulated.
regulated.
applicable.

15 Regulatory information

 Safety, health and environmental regulations/legislation specific for the substance or mixture

- · United States (USA)
- · SARA

· Section 302 (extremely hazardous substances):

None of the ingredients are listed.

• Section 355 (extremely hazardous substances):

7723-14-0 Phosphorus

· Section 313 (Specific toxic chemical listings):

1333-82-0 Chromium (VI) trioxide

· TSCA (Toxic Substances Control Act)

All ingredients are listed.

• Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3) None present or none present in regulated quantities.

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		(Cont'd. of page 1
	Act (CAA) Section 112(r) Accidental Release Prevent	
None prese	ent or none present in regulated quantities.	
· Propositio	n 65 (California)	
· Chemicals	known to cause cancer:	
	Chromium (VI) trioxide	
7440-02-0	Nickel	
Chemicals	known to cause developmental toxicity for females	
1333-82-0	Chromium (VI) trioxide	
Chemicals	known to cause developmental toxicity for males:	
1333-82-0	Chromium (VI) trioxide	
· Chemicals	known to cause developmental toxicity:	
1333-82-0	Chromium (VI) trioxide	
· EPA (Envir	onmental Protection Agency):	
1333-82-0	Chromium (VI) trioxide	A(inh), D(oral), K/L(inh), CBD(oral
7439-96-5	Manganese	D
7440-50-8	Copper	D
7440-47-3	Chromium	D
7723-14-0	Phosphorus	D
· IARC (Inter	national Agency for Research on Cancer):	
1333-82-0	Chromium (VI) trioxide	1
7440-02-0	Nickel	28
· Canadian I	Domestic Substances List (DSL) (Substances not lis	sted.):
All ingredie	nts are listed.	

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Abbreviations and acronyms:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistant, Bio-accumulable, Toxic vPvB: very Persistent and very Bioaccumulative OSHA: Occupational Safety & Health Administration Flam. Sol. 1: Flammable solids - Category 1 Ox. Sol. 1: Oxidizing solids - Category 1 Met. Corr.1: Corrosive to metals - Category 1 Acute Tox. 3: Acute toxicity – Category 3 Acute Tox. 2: Acute toxicity – Category 2 Skin Corr. 1A: Skin corrosion/irritation - Category 1A Skin Corr. 1B: Skin corrosion/irritation - Category 1B

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Skin Irrit. 2: Skin corrosion/irritation - Category 2 Eye Dam. 1: Serious eye damage/eye irritation - Category 1 Resp. Sens. 1: Respiratory sensitisation - Category 1 Skin Sens. 1: Skin sensitisation - Category 1 Muta. 1B: Germ cell mutagenicity - Category 1B Carc. 1A: Carcinogenicity – Category 1A Repr. 2: Reproductive toxicity – Category 2 STOT RE 1: Specific target organ toxicity (repeated exposure) - Category 1 Sources Website, European Chemicals Agency (echa.europa.eu) Website, US EPA Substance Registry Services (ofmpub.epa.gov/sor internet/registry/substreg/home/ overview/home.do) Website, Chemical Abstracts Registry, American Chemical Society (www.cas.org) Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: 978-0-470-07488-6 Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaasen, Curtis D., ed., ISBN: 978-0-07-176923-5. Safety Data Sheets, Individual Manufacturers SDS Prepared by: ChemTel Inc. 1305 North Florida Avenue Tampa, Florida USA 33602-2902 Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573 Website: www.chemtelinc.com